

5105, 5110 SERIES

Heavy-Duty Vertical Hold Down Clamps | Product Overview

Features:

- High strength forged clamping arm for heavy-duty service
- Hardened steel pivot pins and bushings provide long life
- Black oxide finish
- Large clearance under the clamping bar
- DESTACO® Toggle Lock Plus™ versions available†

Applications:

- Welding fixtures
- Assembly fixtures



Covered under one or more U.S./International Patents

5105/5110
Flanged Base



5105-B/5110-B
Solid Base



5105-R/5110-R
Flanged Base
DESTACO®
Toggle Lock
Plus™



5105-BR†/5110-BR†
Solid Base
DESTACO®
Toggle Lock
Plus™



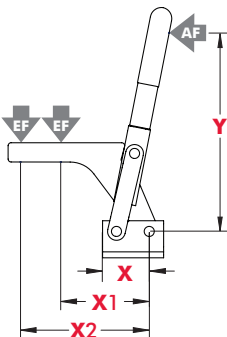
Technical Information

Model	Max. Holding Capacity	Clamp Bar Opening (+10°)	Handle Opening (+10°)	Weight
5105	[700 lbf] 3100N	89°	159°	[1.12 lbs] 0,51 kg
5105-B				[1.06 lbs] 0,48 kg
5105-R				[1.10 lbs] 0,50 kg
5105-BR†				[1.17 lbs] 0,53 kg
5110	[1150 lbf] 5100N	74°	138°	[2.98 lbs] 1,35 kg
5110-B				[2.95 lbs] 1,34 kg
5110-R				[3.00 lbs] 1,36 kg
5110-BR†				[3.02 lbs] 1,37 kg

† This item is available upon request.

† Toggle Lock Plus™ locks the handle in the closed position only.

Holding Forces

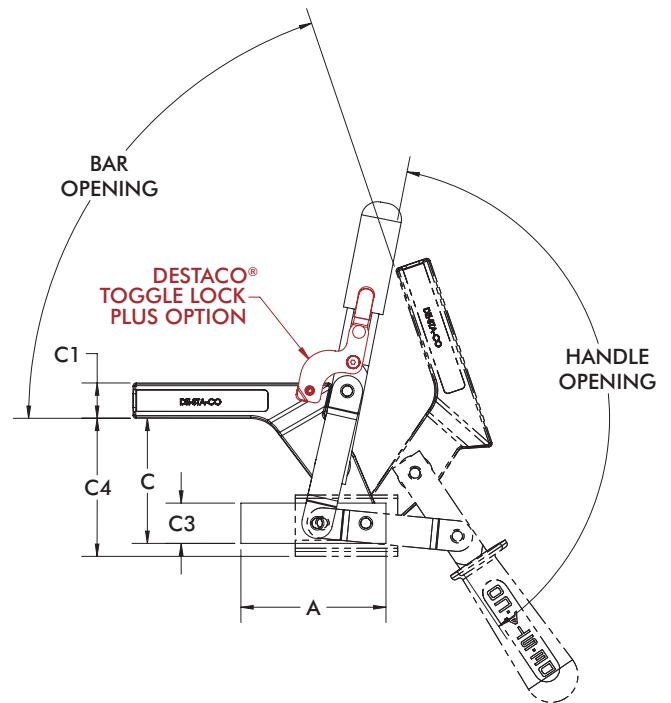
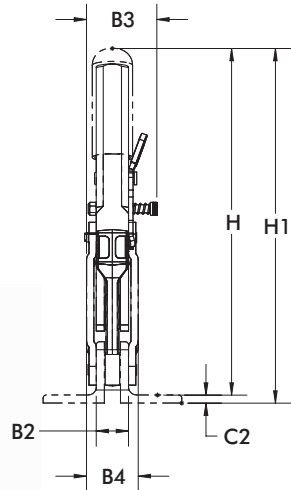


Model	X	X1	X2	Y	‡HC1	‡HC2	‡EF(X1):AF	‡EF(X2):AF
5105	[1.24] 31,5	[2.28] 58	[3.38] 86	[5.31] 135	[700 lbf] 3100 N	[475 lbf] 2100 N	14:1	10:1
5110	[1.85] 47	[3.23] 82	[5.24] 133	[6.69] 170	[1150 lbf] 5100 N	[700 lbf] 3100 N	15:1	10:1

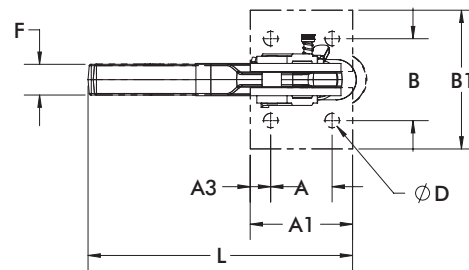
Dimensions shown "mm [inch]" ‡ HC = Holding Capacity, EF = Exerting Force, AF = Applied Force
See page MC-TEC-4 for additional information.

5105, 5110 SERIES

Heavy-Duty Vertical Hold Down Clamps | Dimensions



mm [INCH]
THIRD ANGLE PROJECTION



Model	A	A1	A2	B	B1	B2	B3	B4	C1	C2	C4	D	F	H1	L
5105	[1.00]	[1.62]	[0.31]	[1.46]	[2.24]	[0.59]	--	[0.98]	[0.51]	[0.16]	[2.54]	[0.26]	[0.56]	[6.54]	[4.13]
5105-R	25,4	41,2	7,9	37	57	15	[1.48] 37,5	25	13,0	4,0	64,6	6,6	14,3	166,1	104,9
5110	[1.50]	[2.50]	[0.50]	[2.00]	[2.76]	[0.79]	--	[1.26]	[0.87]	[0.20]	[3.37]	[0.35]	[0.75]	[8.70]	[6.33]
5110-R	38,1	63,5	12,7	50,8	70	20	[1.67] 42,5	32	22,0	5,0	85,6	9,0	19,1	221,1	160,9

Model	A3	B2	B3	B4	C	C1	C3	F	H
5105-B	[2.50]	[0.59]	--	[0.98]	[2.14]	[0.51]	[0.59]	[0.56]	[6.14]
5105-BR ⓘ	63,5	15	[1.48] 37,5	25	54,3	13,0	15,0	14,3	156,0
5110-B	[3.54]	[0.79]	--	[1.26]	[3.05]	[0.87]	[0.98]	[0.75]	[8.39]
5110-BR ⓘ	90	20	[1.67] 42,5	32	77,5	22,0	25,0	19,1	213,0

ⓘ This item is available upon request